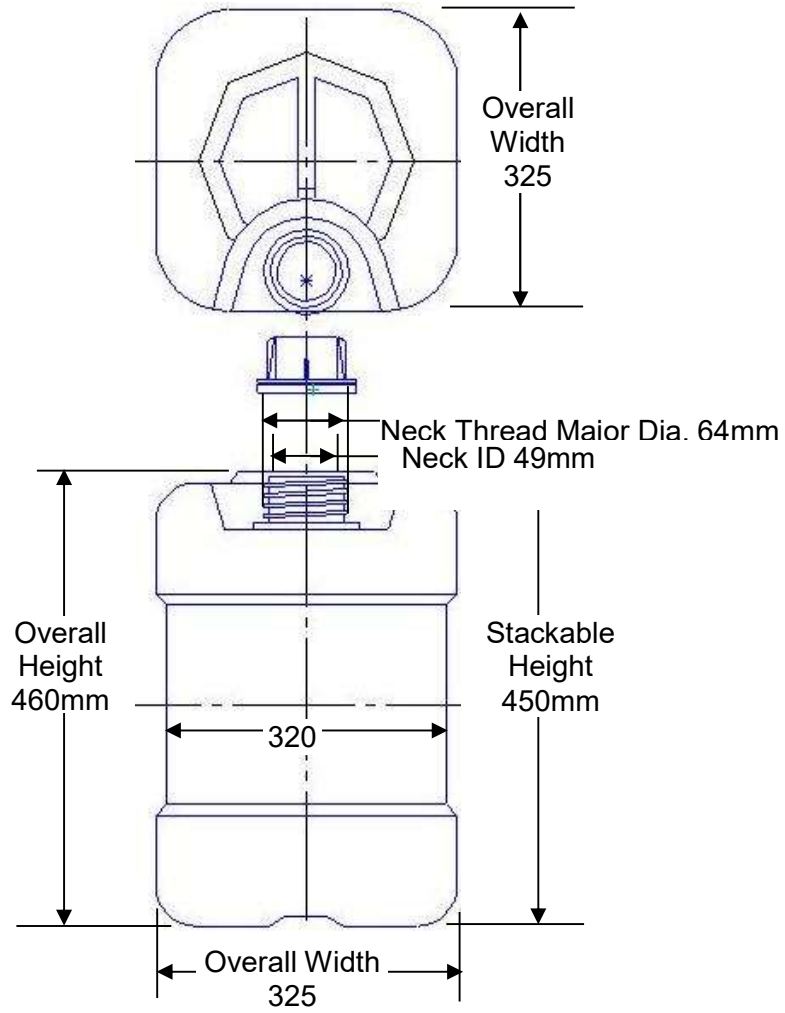


35Ltr. Blow Molding Jerry Can



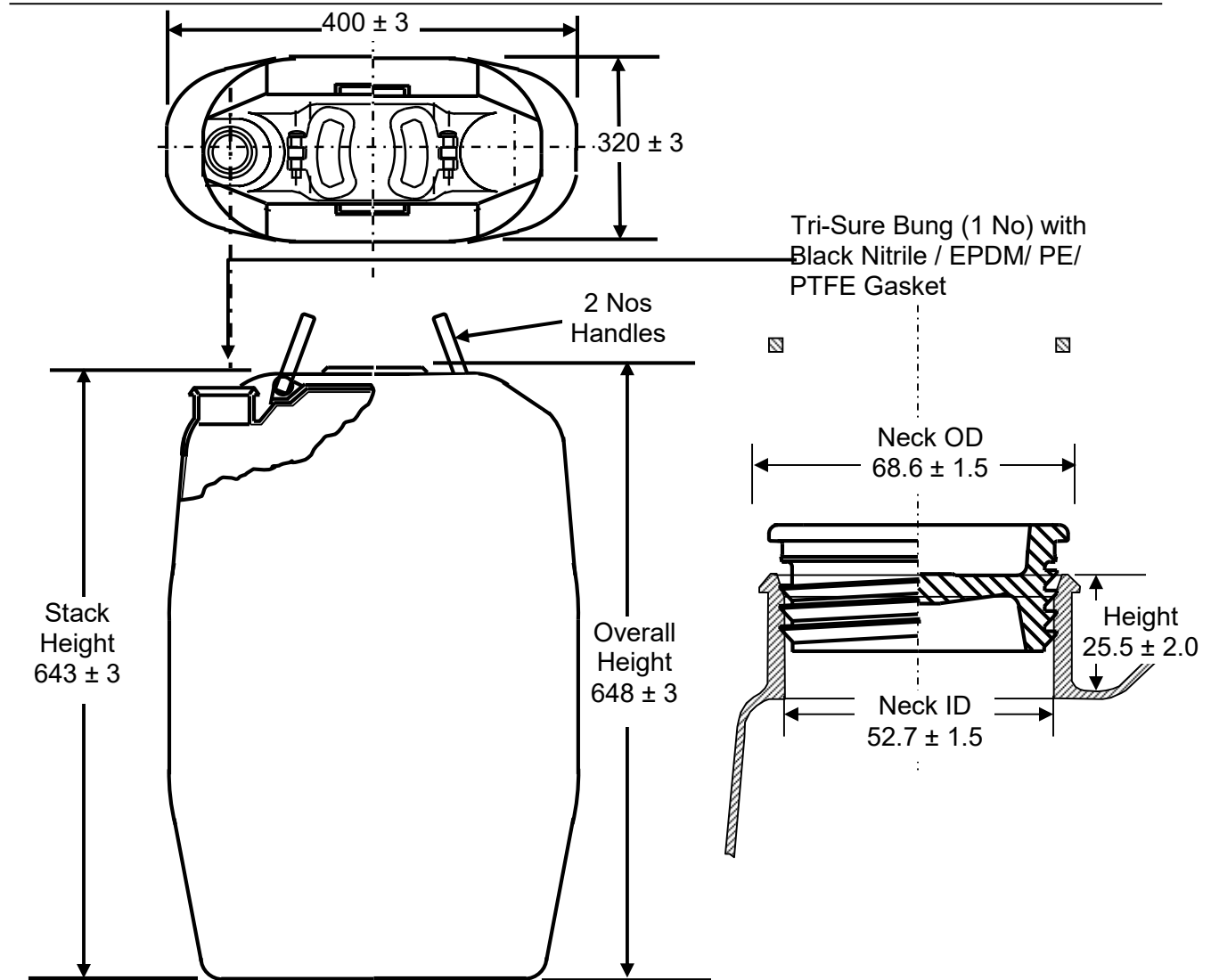
All dimensions in mm.

General Tolerance on dimensions and weight - $\pm 2\%$

Sr	Parameter	Specification	
1	Capacity	Nominal – 35.0 Ltr, Brimful- 39.0 Ltr	
2	Weight	1.8 Kg (including inner seal and cap)	
3	Closure Opening	One 2" closure with tamper evident tab ring.	
4	Drum Performance (drum withstands these tests)	Stack Test	1+ 2 High (filled with water at 27° C)x 28 days
		Drop Test	Drop test from a height of 1.8 m

35Ltr. Blow Molding Jerry Can



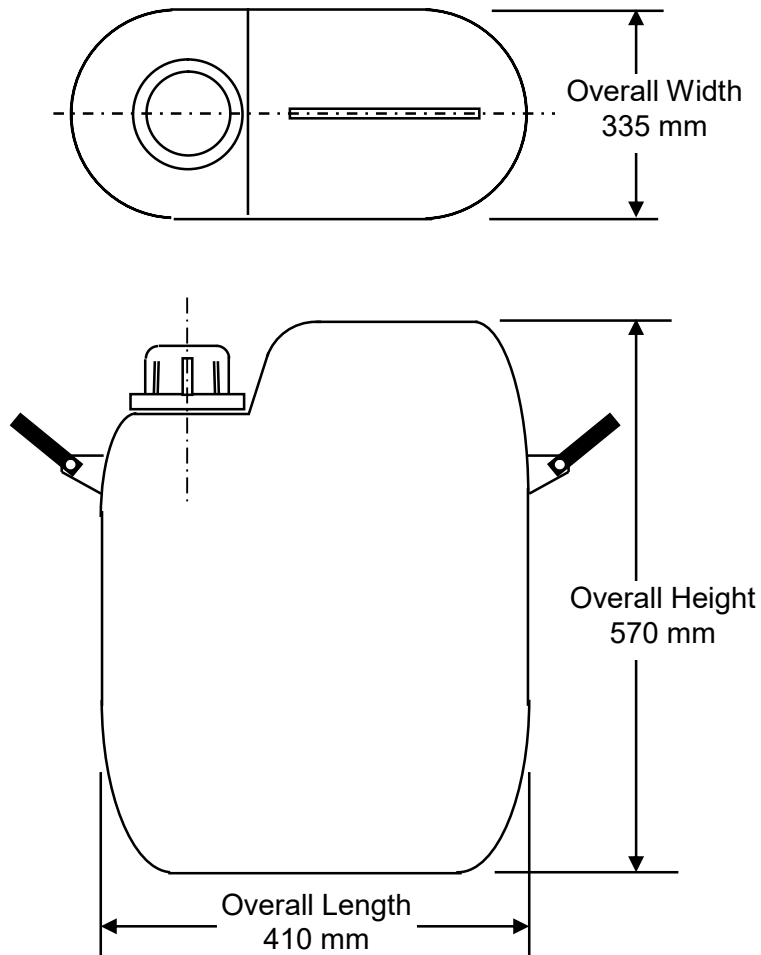
**Product Specification - 60 Ltr Rocket ype blow moldimng drum with Single Neck**

Sr	Parameter	Specification	
1	Capacity	Nominal – 60 Ltr, Brimful- 63.5 Ltr	
2	Weight	2.8 ± 0.050 Kg including Bung (1), Gasket(1) and Handle+Rivets(2)	
3	No. of Neck	1 no.	
3	Minimum Wall Thickness	1.6 mm	
5	Drum Performance (drum withstands these tests)	Stack Test	1+ 1 High (filled with water at 27° C)x 28 days
		Drop Test	Drop test from a height of 1.2 m

Note : drum is available with Single neck and two neck.



Product Specification - 50 Ltr Rocket Type HMHDPE Container (Chennai)



All dimensions in mm.

General Tolerance on dimensions and weight- $\pm 2\%$

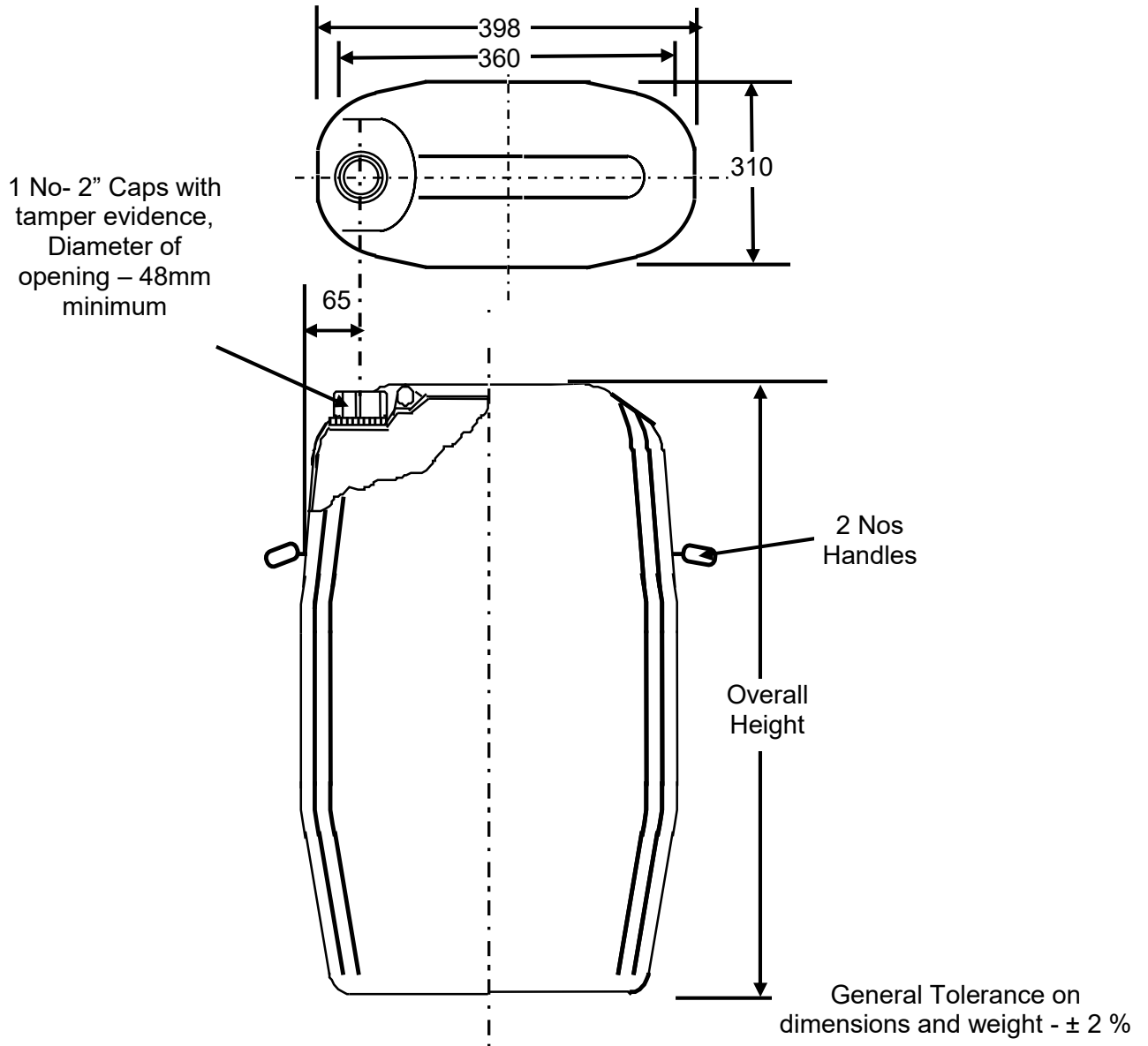
Sr	Parameter	Specification	
1	Capacity	Nominal – 50 Ltr, Brimful- 55 Ltr	
2	Weight	2.5 Kg (including inner seals, caps and handles)	
3	Closure Opening	One 2" closure with tamper evident tab ring.	
4	Drum Performance (drum withstands these tests)	Stack Test	1+ 2 High (filled with water at 27° C)x 28 days
		Drop Test	Drop test from a height of 1.8 m



Balmer Lawrie- Van Leer Ltd

Product Specification - 50 Ltr Rocket Type HMHDPE Container (Chennai)



**Product Specification for 50Ltr. Blow Molding Drum (Dehradun)**

Sr	Parameter	Specification	
1	Capacity	50 Ltr,	60 Ltr,
2	Brimful	53 Ltr	60 Ltr
3	Overall Height	550 mm	625 mm
5	Weight	2.0, 2.2, 2.4, 2.5, 2.6 Kg (including inner seals, caps and handles)	2.5, 2.6, 2.8 Kg (including inner seals, caps and handles)
6	Closure Opening	2" x 1 No, with tamper evident tab ring.	2" x 1 No, with tamper evident tab ring.
7	Drum Performance (drum withstands these tests)	Stack Test	1+ 1 High (filled with water at 27°C)x 28 days
		Drop Test	Drop test from a height of 1.2 m



Balmer Lawrie- Van Leer Ltd

Product Specification for 50Ltr. Blow Molding Drum (Dehradun)

